Technical belt data sheet

AmPrint U 230

Article code 515075						
General information						
Product group	Synthetic belts					
Market segment	Textiles & leather, Printing					
Main features	Antistatic					
Belt support	Slider bed, Rollers, Flat					
Belt construction						
Fabric tension layer	polyester	stable		2-ply		
Topside	Ropanyl TPU	M1 Fine matt	11 Fine matt finish		black	
Bottomside	Ropanol TPU	IPU impregnation		transparent		
Characteristics						
Foodgrade (FG)	no					
Antistatic (AS)	yes, in accordance with ISO 21178					
High conductive (HC)	no					
Flame retardant (FR)	no					
ATEX approval	no					
Technical belt data						
Hardness topside	according to DIN 53505		93A shore			
Force at 1% elongation	according to ISO 21181		25.0 N/mm	140.00	lbs./in	
Belt thickness	internal AB method KV.002		2.65 mm	0.104	in.	
Weight	internal AB method KV.004		3.00 kg/m ²	0.614	lbs./ft.	
Thickness top cover			0.50 mm	0.020	in.	
			20 to 00 °C	4 to 104	٥Ľ	

Temperature range	-20 to 90 °C	-4 to 194 °F
Temperature range short	-30 to 110 °C	-22 to 230 °F
Min. pulley diameter flexing	100.0 mm	3.937 in.
Min. pulley diameter back flexing	160.0 mm	6.299 in.
Standard belt width	2800 mm	110.24 in.
Maximum belt width	3200 mm	125.98 in.

Additional information

The information applies at approx. 20°C (68°F). Keep the belt tension to a minimum for maximum belt and conveyor life. Stated is the belt temperature. The allowable product temperature may vary.

The pulley diameters are valid for a hot spliced belt and at the indicated belt force. Depending on the splice and working conditions (e.g. temperature), different pulley diameters may be possible or necessary. When fasteners are used the minimum diameters are increased by approx. 50%.