### Process and Conveyor Belts

**Technical datasheet** 

# Poliflex ESM 10/2 0+03 transparent AS FG NL

Article code: SBPO512849

# **General information**

Product group Synthetic Belts

Industry segment Tobacco; Wood: Furniture; Chemicals, rubber & plastics

Main product featureAntistatic, FoodgradeIndication of useSlider bed, Rollers, Flat

# Belt construction Tension layer polyester, stable Number of plies 2 Top side material Poliflex, PE finish smooth color transparent Bottom side material fabric, polyester finish bare fabric color natural

Characteristics					
Food Grade (FG)	yes	According: FDA; EC 1935/2004, EU 10/2011			
Anti-static (AS)	yes				
ATEX approval	ATEX 2				

Technical data				
Hardness	according to ISO 868	top side	90A Shore	
Force at 1% elongation	rce at 1% elongation according to ISO 21181		10 N/mm	57.1 lbs/in.
Thickness	internal AB method KV.002	total	2.10 mm	0.08 in.
		top cover	0.30 mm	0.01 in.
Weight	internal AB method KV.004		1.6 kg/m²	0.33 lbs/ft <sup>2</sup>
Operating temperature	continuous	from/to	-20 / 50 °C	-4 / 122 °F
	short	from/to	-50 / 70 °C	-58 / 158 °F
Minimum pulley diameter	flexing		40 mm	1.57 in.
	backflexing		80 mm	3.15 in.
Belt width	standard		2020 mm	79.53 in.
	maximum		3200 mm	125.98 in.

# Fabrication

Hot splicing is always preferable. Glueing can only be done when the belt is exposed to normal temperature and the humidity is not excessive.

For the working method, consult the splice information and the equipment literature. Apply the recommended splice as indicated in the seperate information.

## **Additional information**

This sheet contains typical values, which apply to a temperature of approx. 20 °C (68 °F) and 50% relative humidity, unless otherwise stated, individual data may differ.

We recommend to keep the belt tension to a practical working minimum to maximize the service life of the belt and machine parts.

Do not go below the initial elongation. Install the belt and tension untill running perfectly under the full belt load.

Always protect belts from sunlight/UV-radiation, avoid temperatures below 10°C and above 40°C, dust and dirt. Store belts in a cool and dry place and if possible in their original packaging.

For details consult 'Storage and handling instructions' or contact our specialist.