Technical belt data sheet

# Flexam EM 8/2 A18+05 dark green FG

#### Article code 589600

General information						
Product group	Synthetic belts	Synthetic belts				
Market segment	General food	General food				
Main features	Foodgrade	Foodgrade				
Belt support	Slider bed, Rollers	Slider bed, Rollers				
Belt construction						
Fabric tension layer	polyester	stable	2-ply			
Topside	Flexam PVC	glossy	dark green			
Bottomside	Flexam PVC	A18 Fine square p	profile dark green			
Characteristics						
Foodgrade (FG)	yes, food contact su	yes, food contact surface according FDA				
Antistatic (AS)	no	no				
High conductive (HC)	no					
Flame retardant (FR)	no					
ATEX approval	no					
Technical belt data						
Hardness topside	according to DIN 53	505	80A shore			

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Force at 1% elongation	according to ISO 21181	8.0	N/mm	44.80	lbs./in.
Belt thickness	internal AB method KV.002	2.80	mm	0.110	in.
Weight	internal AB method KV.004	3.10	kg/m²	0.635	lbs./ft. <sup>2</sup>
Thickness top cover		0.50	mm	0.020	in.
Temperature range		-10 to 80	°C	14 to 176	°F
Temperature range short		-10 to 100	°C	14 to 212	°F
Min. pulley diameter flexing		60.0	mm	2.362	in.
Min. pulley diameter back flexing		90.0	mm	3.543	in.
Standard belt width		3000	mm	118.11	in.
Maximum belt width		3000	mm	118.11	in.

### **Endless instructions**

Hot splicing is always preferable. Cold splicing can only be done when the belt is exposed to normal temperatures and the humidity is not excessive. For the working method, consult the splice information and the equipment literature. Apply the recommended splice as indicated in the separate information.

#### Additional information

The information applies at approx. 20°C (68°F). Keep the belt tension to a minimum for maximum belt and conveyor life. Stated is the belt temperature. The allowable product temperature may vary.

The pulley diameters are valid for a hot spliced belt and at the indicated belt force. Depending on the splice and working conditions (e.g. temperature), different pulley diameters may be possible or necessary. When fasteners are used the minimum diameters are increased by approx. 50%.

Consult our specialists for available profiles and accessories.

**Product information** 

# Food Statement FDA

## Introduction

The Food and Drug Administration (hereafter called FDA) of the Public Health Service of the Department of Health, Education and Welfare, established in Washington DC 20204, United States of America, is the world's best known authority involved in consumer protection in respect of potential



detrimental influences, which could be caused by any inclusion of substances or ingredients of an unacceptable nature in foodstuffs and confectionery. The FDA have prepared a review 'Title 21: Code of Federal Regulations' in respect of their approval of the raw materials in a processed or finished state, and also specified the conditions under which the approval is valid.

#### Statement

Article code	Belt construction	
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According to paragraph:

175.300 (resinous and polymeric coatings)

for all dry and water containing foodstuffs